



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2844-1
Job Sheet 181171



Part No: D2844-1

Job Qty: 6 ea

Part Name: Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/23/18

Job Tracking No:

Due Date: 9/3/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV A IPP: B 00.11.01 Removed P/O for Powder Coat - in house process EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	9/3/18	9/3/18	0.00	0.00	Start Up Small Fab-4		DAS 58 18/9/18
100	Brake NC	6 pcs	9/3/18	9/3/18	0.00	3.31	Brake NC 3		DAS 68 18/9/18
110	QC	6 pcs	9/3/18	9/3/18	0.00	0.00	QC5		DAS 68 18/9/18
120	Powdercoat	6 pcs	9/3/18	9/3/18	0.00	0.23	Powdercoat1		DAS 68 18/9/18
130	QC	6 pcs	9/3/18	9/3/18	0.00	0.00	QC3		DAS 68 18/9/18
140	Packaging	6 pcs	9/3/18	9/3/18	0.00	0.00	Packaging3-1	5/359	DAS 6 18/9/18
150	QC21-SA	6 Ea	9/3/18	9/3/18	0.00	0.00	QC21		DAS 6 18/9/18

Part Op 100 - Form per Dwg D2844 using brake and bending Jig DT 8238-B Deburr

Descriptions: 120 - START TIME: 8:05 OVEN TEMPERATURE: 700° FINISH TIME: 9:25

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.035	304 Round Tube .500 X .035W	11.3946 ft (1.8991 ea)	90-Start up Operation	5084601

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.500W.035	11	313	0

Part Specifications

Specifications could not be found.

Plex 7/23/18 1:07 PM dart.white.jesse

S109164

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Container No: S109164



Part: D2844-1

Job No: 181171

Serial No/Batch: S109164

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/13/18